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D5420-1
Job Sheet 187003



Part No: D5420-1

Job Qty: 10 ea

Part Name: Doubler Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/21/18	0.00	1.14	Waterjet - Flow		SC 18/11/29
110	QC	10 pcs		12/21/18	0.00	0.00	QC2 Waterjet-4		SC 18/11/29
120	QC	10 pcs		12/21/18	0.00	0.00	QC8-6		38
130	HandFinish	10 pcs		12/21/18	0.00	0.50	HandFinish1		D.R. 18/12/03
140	QC	10 pcs		12/21/18	0.00	0.00	QC7-5		AS 18-12-12
150	SprayPaint	10 pcs		12/21/18	0.00	0.42	Spray Paint		AS 18-12-12
160	QC	10 pcs		12/21/18	0.00	0.00	QC14		DEC 17 2018 68
170	Packaging	10 pcs		12/21/18	0.00	0.00	Packaging3-2	ST/02 88	DEC 18 2018 89
180	QC21-SA	10 Ea		12/21/18	0.00	0.00	QC21		DAS 21 DEC 19 2018

Grey primer 5135773

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.2000 sf (.12 ea)	100-Waterjet - Flow - 1	SC 18/11/29 S10/04/9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.063	1	174	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 1:37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Thermforming ☐ Small Fab ☐ Rec/Sto ☐ Large Fab ☐ Finishing ☐ Composite ☐							
Date : _____		Step #: _____		QTY Effective : _____							
Description Work Order Deviation							Disposition _____ _____ _____				
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
		OTHER : _____									

Container No: S133377

Part: D5420-1

Job No: 187003

Serial No/Batch: S133377

Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 11/29/18

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10-11-12-13-14-15-16-17-18-19-20-21-22-23-24-25-26-27-28-29-30-31-32-33-34-35-36-37-38-39-40-41-42-43-44-45-46-47-48-49-50-51-52-53-54-55-56-57-58-59-60-61-62-63-64-65-66-67-68-69-70-71-72-73-74-75-76-77-78-79-80-81-82-83-84-85-86-87-88-89-90-91-92-93-94-95-96-97-98-99-100

DIOS D.E. VOM